

# TECHNICAL DATA SHEET

# VULKEM<sup>®</sup> 360NF+/ EPOXY WC/950NF

Epoxy Wear Coat, Waterproof Traffic Deck Coating System

## PRODUCT DESCRIPTION

Vulkem® 360NF+/Epoxy WC/950NF is a polyurethane traffic deck coating system featuring an epoxy wear course. It is composed of a base coat (360NF+), heavy duty, aggregate loaded, intermediate coat (Epoxy WC) and a top coat (950NF). This unique waterproofing system is designed to have tenacious adhesion, extreme impact and abrasion resistance along with remarkable chemical stability. The elastomeric properties of the system's components enable the complete assembly to give and work with the concrete slab, bridging the shrinkage cracks.

Vulkem<sup>®</sup> 360NF+ Base Coat is an enhanced, low-odor, low-VOC, water-cured urethane base coat designed to improve elongation, adhesion, and tensile strength over the original 360NF. It bonds firmly to clean, dry concrete and metal surfaces and maintains integrity with minor substrate movement or damage.

Vulkem Epoxy WC is a two-part, (1:1) high solids, low odor, VOC compliant, epoxy wear coat applied after the Vulkem 360NF+ Base Coat has cured. The intermediate coat is loaded with aggregate to give the system excellent impact and abrasion resistance.

Vulkem 950NF Top Coat is an aliphatic, low VOC, two-component polyurethane that is applied after the Vulkem Epoxy WC intermediate coat has cured. Interlaminary adhesion to Vulkem Epoxy WC is exceedingly strong. The top coat affords excellent abrasion resistance and chemical resistance to complete this Vulkem Traffic Deck Coating System.

### **BASIC USES**

Vulkem 360NF+/Epoxy WC/950NF is a cold-applied traffic deck coating system designed for waterproofing concrete slabs and protecting occupied areas underneath from water damage. Additionally, the system will protect the concrete from the damaging effects of water, deicing salts, chemicals, gasoline, oils and anti-freeze. It is ideal for high volume, indoor traffic areas.

### **FEATURES & BENEFITS**

- Mildew and fungus resistance safeguards concrete surfaces against environmental contaminants.
- Low odor and low VOC formulation is ideal for use in occupied or sensitive environments.
- Enhanced tensile strength and elongation improve crack bridging, impact resistance, and long-term performance.
- Strong adhesion to concrete without primer simplifies installation and reduces labor time.
- Superior aggregate retention.
- Excellent durability and weather resistance extend the life of pedestrian and vehicular systems.
- Compatible with Tremco sealants and topcoats, supporting seamless integration into Vulkem traffic coating systems.

#### AVAILABILITY

Immediately available from your local Tremco Sales Representative, Tremco Distributor or Tremco Warehouse.

### PACKAGING

Vulkem 360NF+: 5 gal (18.9 L) in a 6-gal (22.7-L) pail Vulkem Epoxy WC: 10-gal (37.9-L) kit – Part A: 1 5-gal (18.9-L) pail, Part B: 1 5-gal (18.9-L) pail. Vulkem 950NF: Total of 4.2-gal kit - Part A 3.25-gal (12.3 L) in a 5-gal (18.9- L) pail, Part B 0.95 gal (3.6 L) in a 1-gal pail.

# COLORS

Vulkem 950NF is available in Gray, Charcoal, Black, Slate Gray, \*White, \*Limestone, \*Beige, \*Maple. Made-to-order and special colors also are available upon request.

\*Denotes special color.

#### LIMITATIONS

- Do not apply to damp or contaminated surfaces.
- Use with adequate ventilation.
- Substrate must be at least 5 °F (3 °C) above the measured dew point temperatures to avoid dew point conditions.

#### APPLICABLE STANDARDS

Conforms to:

- ASTM C957
- Conforms to UL 790 Class A Rating for non-combustible substrates.
- CSA S413-14

### INSTALLATION

Concrete shall be water-cured and attain a 4000-psi minimum compressive strength. Concrete finish shall be a light steel trowel followed by a fine-hair broom, or equivalent ICRI #3/- #4 finish. Moisture content in the concrete must be lower than 4.5% as measured by a Tramex CME 4 Moisture Meter. Depending on concrete construction and job site location, additional concrete testing may be required. Please contact your local Tremco Sales or Technical Representative.

Refer to the instructions for your specific system/application for installation details. The techniques involved may require modification to adjust to job-site conditions. Consult your Tremco Representative for specific design requirements.

#### WARRANTY

A repair or replacement warranty is available on all Tremco products. Visit https://www.tremcosealants.com/warranties/ for details.

Tremco Construction Products Group (CPG) brings together Tremco CPG Inc. and its Dryvit and Nudura brands; Willseal; Prebuck LLC; Tremco Barrier Solutions, Inc.; Weatherproofing Technologies, Inc. and its Pure Air Control Services and Canam Building Envelope Specialists offerings; and Weatherproofing Technologies Canada, Inc.



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| TYPICAL PHYSICAL PR                  |                    |   |  |   |
|--------------------------------------|--------------------|---|--|---|
| PROPERTY                             | <b>TEST METHOD</b> | VULKEM 360NF+   | <b>VULKEM EPOXY WC</b>                             | VULKEM 950NF                                    |
| Flash Point                          | Set-A-Flash        | 204.8°F (96 °C)   | >200 °F (93 °C)                                    | 200 °F (93 °C)                                  |
| % Solids (by Weight)                 | ASTM D1353         | 90%   | 100%   | 99%   |
| Drying Time @ 75 °F,<br>50% RH       | ASTM D1640         | 25-40 mil film, 6<br>to 12 hr                               | 12 mil film, 10 ± 2<br>hr                          | 12 mil film, 2 to<br>4 hr                       |
| Open to vehicular<br>traffic         |                    | N/A   | N/A  | 24 hr after cure                                |
| Weathering                           | ASTM D822          | N/A   | N/A  | N/A (indoor use<br>only)                        |
| Salt Spray                           | ASTM B117          | N/A   | N/A  | No effect                                       |
| Viscosity                            | Brookfield C&P     | 8000 to 11000<br>cps  | 300-400 cps  | 2000 cps  |
| Elongation                           | ASTM D412          | 550%  | 30%  | 100%  |
| Tensile Strength                     | ASTM D412          | 1015 psi  | 3000 psi   | 4200 psi  |
| Hardness (Shore A)                   | ASTM D2240         | 50 to 70  | 72 (Shore D)                                       | 75 (Shore D )                                   |
| Adhesion (Peel<br>Strength)          | ASTM D903          | Unprimed<br>concrete, > 50 pli,<br>100% cohesive<br>failure | 100% cohesive<br>failure                           | 100% cohesive<br>failure                        |
| Abrasion Resistance<br>(1000 cycles) | ASTM D4060         | N/A   | N/A  | N/A   |
| Adhesion (Pull-Off)                  | ASTM D4541         | 380 psi   | N/A  | 70 mg   |
| Accelerated Aging*                   | ASTM D573          | No loss of<br>elongation or<br>tensile<br>strength          | No loss of<br>elongation or<br>tensile<br>strength | No loss of<br>elongation or<br>tensile strength |
| Tear Strength                        | ASTM D624          | N/A   | 330 pli  | 270 pli   |

\* Accelerated aging test. 1 daily cycle of UV and water spray greatly exceeds 1 day of real-world exposure. Contact Tremco Technical Service or your local sales representative for more information.

Please refer to our website at www.tremcosealants.com for the most up-to-date Product Data Sheets.

NOTE: All Tremco Safety Data Sheets (SDS) are in alignment with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) requirements.

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TREMCO

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