

TREMGLAZE SEALANTS – RECOMMENDATIONS FOR COLD TEMPERATURE SEALANT CAULKING

The following outlines procedures and recommendations for using Tremco sealants at temperatures lower than 40°F (4°C). At temperatures below 32°F (0°C), the cure rate of our sealants is diminished and the presence of ice and frost on bonding surfaces becomes more likely. Both of these conditions can affect the overall cure, adhesion and ultimate performance of the applied sealants.

THE FOLLOWING GUIDELINES SHOULD BE FOLLOWED IN ORDER TO OPTIMIZE THE PERFORMANCE OF OUR SEALANTS IN COLD WEATHER.

1. Warm the primer/sealant for 24 hours prior to use. Warming to room temperature will help to ensure adequate flow of the primer/sealant during application.
2. Clean any dew, frost or ice from the substrates with an approved solvent such as MEK (methyl ethyl ketone), toluene or xylene. These solvents are more effective in lower temperatures than IPA (isopropyl alcohol).
3. When required, primers should be treated in a similar fashion to the sealants listed above. At temperatures lower than 32°F (0°C) the primers in question will take longer to dry than at warmer temperatures. Care should be taken to ensure adequate primer dry time prior to sealant application. Tremco primers include TREMprime Silicone Metal Primer and TREMprime Silicone Porous primer for silicone sealants. Tremco polyurethane sealant primers include Primers 171, 191 QD and TREMprime Multi-Surface Urethane primers.

THE FOLLOWING ARE SPECIFIC GUIDELINES FOR APPLYING TREMCO SEALANTS BASED ON THEIR COMPOSITION.

1. **Water based sealants:** Water based sealants such as TremGlaze UA1300 and TremGlaze SA1100 may freeze when stored at temperatures lower than 32°F (0°C). Care should be taken to store this sealant at temperatures warmer than 40°F (4°C) and to follow the general cold temperature recommendations listed above.
2. **Moisture cure sealants:** Generally, these one-part sealants, which cure by reaction with moisture vapor, are also temperature dependant. Therefore, they will cure at a slower rate as the temperature drops. Tremco polyurethane and silicone sealants are included in this category. Tremco polyurethane sealants include but are not limited to TremGlaze U1500 and TremGlaze U1600. Tremco silicone sealants include TremGlaze S500, TremGlaze S600, TremGlaze S700, TremGlaze S900 and TremGlaze S1400.
3. Due to cold temperatures, length of cure time will be increased. Installed material should be protected to prevent the displacement of the uncured sealant.

Minimum Temperature: Optimally, sealants should be applied between 40°F (4°C) and 80°F (27°C). At temperatures between 0°F (-18°C) and 40°F (4°C), the sealant should be applied as described above. High performance moisture curing silicone and polyurethane sealants have been applied successfully at temperatures as low as -20°F (-29°C) using these techniques.

IN ADDITION TO TEMPERATURE, THE FOLLOWING ENVIRONMENTAL CONDITIONS CAN AFFECT THE CURE RATE OF THE SEALANTS IN GENERAL.

- 1. Substrates:** Moisture curing substrates (i.e. mortar, concrete) require additional cure time in colder climates. Adequate time should be allowed for these substrates to cure prior to application of cleaners, primers and sealants.
- 2. Dew Point:** The dew point is the temperature at which condensation can develop. If the temperature is below the dew point, the affected substrates should be cleaned with solvent using the two-rag wipe method to remove the condensation prior to primer and sealant application.
- 3. Wind Chill:** The major effect of wind chill is the accelerated cooling of the substrates and sealants. This will directly affect the time available for surface preparation and sealant application. The application characteristics of cooler sealants (i.e. reduced flow rate) result in less efficient tooling or wet out of the sealant to the substrate.

In general, any project should be evaluated on an individual basis since environmental conditions can vary significantly from day to day. These climatic variations are very pronounced during the cold weather months. When cold weather sealant application procedures are required, please consult your local Tremco sales representative or Tremco Technical Service at 866-209-2404..