

TECHNICAL DATA SHEET

PRODUCT DESCRIPTION

Willseal[®] 250-R is a patent-protected expansion joint system which combines the performance and reliability of Willseal 250 with reinforcing members positioned beneath the sealant face to support higher point loads.

Willseal 250-R consists of 3 construction elements: a pre-compressed foam core saturated with a hydrophobic acrylic emulsion, a factory applied coating of highway grade, fuel resistant silicone (other coatings available by special order), and a factory-incorporated reinforcing member positioned beneath the sealant face.

BASIC USES

Typically used as a joint sealant for both interior and exterior high foot traffic areas, engineered to perform in horizontal applications. Acceptable applications for Willseal 250-R include primary horizontal expansion for vehicular traffic, primary horizontal expansion for pedestrian traffic, parking garages, stadiums, plaza decks, skyways, mall entrances, hospitals, and concourses.

FEATURES & BENEFITS

Willseal 250-R is specifically designed to provide a maximum seal in structures with shear and rapid movement. The reinforced members provide stability across the joint under pedestrian traffic.

- Positioned reinfocing members provide increased point load capability
- Ideally suited to handle heavy pedestrian traffic
- Surface load transfer
- Allows for up to ± 50% movement
- Accomadates rapid rated of movement
- Excellent compression recovery
- Utilizes non-invasice anchoring
- Innovative patented design

Willseal 250-R is supplied in a pre-compressed state for ease of installation. Material will self-expand to fill the joint. Expansion time will vary based on humidity, temperature, and storage conditions for the prior 24 hours; may differ for wider, thicker material. Material will continue to expand and equalize in the joint.

The Greenguard Gold certification on Willseal 250-R ensures safety for use in the most sensitive indoor environments, such as hospitals.

AVAILABILITY

Available in joint sizes from ½" to 4" sticks (6.5 ft lengths) from your authorized Tremco distributor, or any Tremco or Willseal Sales Representative. Custom sizes are available upon request. For more information contact Customer Service by phone at 800-274-2813 or email custserv@willseal.com.

COLORS

Available factory coated with traffic-rated silicone sealant in Concrete Grey, Highway Grey, and Traffic-Grade Black. Custom colors are available upon request. For more information contact Customer Service by phone at 800-274-2813 or email custserv@willseal.com.

LIMITATIONS

Avoid contact of Willseal 250-R with hydrocarbon solvents, solvent based paints, and corrosive chemicals. Will not adhere to surfaces contaminated by oil or grease. Concrete should clean, dry & sound. Do not install when substrate or ambient temperatures are below 40°F (4°C). Consult a Tremco or Willseal Sales Representative for extreme temperature installation information.

Store material in a dry, enclosed area, off the ground, and out of direct sunlight. Store material at a minimum of 68°F (20°C). If ambient storage temperatures fall below 50°F (10°C), warm material up to 68°F (20°C) for a minimum of 24 hours prior to installation, regardless of temperature at location of installation.

WARRANTY

A repair or replacement warranty is available on all Willseal products. Visit https://www.tremcosealants.com/warranties/ for details.

| TYPICAL PHYSICAL PROPERTIES | | |
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| PROPERTY | TEST METHOD | TYPICAL RESULTS |
| Foam Color | | Black |
| Temperature Stability Range | | -40 to 185 °F (-40 to 80 °C) |
| Ideal Storage Temperature | | 68°F (20°C) |
| UV Resistance | ASTM C793 ASTM G155 DIN 18542 | Pass Pass Pass |
| Ultimate Elongation | | Exceeds rated maximum extension without tension |
| Surface Temperate Range | ASTM C711 | -40 to 190 °F (-40 to 87.7 °C) |
| Resistance to Compression Set | Full cycle tested in an environmental chamber through the state temperature stability range | No bleeding when compressed to minimum of claimed movement of normal size and when simultaneously heated to 190 °F for 3 hours |
| Compression Set | Full cycle tested in an environmental chamber through the state temperature stability range | Will not delaminate due to thermal shock or compression set |
| "Walking Feel" Deflection Resistance at 0.5" | Compared to 3 industry standard samples | 250-R at 40lbs vs Industry Standard Samples average at 12.7lbs |



Villseal

34 Executive Drive Hudson, NH 03051

Please refer to our website at www.tremcosealants.com for the most up-to-date Product Data Sheets.

NOTE: All Willseal Safety Data Sheets (SDS) are in alignment with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) requirements.



W250-R-DS/0523

Tremco Construction Products Group (CPG) brings together Tremco CPG Inc. and its Dryvit and Nudura brands; Willseal; Prebuck LLC; Tremco Barrier Solutions, Inc.; Weatherproofing Technologies, Inc. and its Pure Air Control Services and Canam Building Envelope Specialists offerings; and Weatherproofing Technologies Canada, Inc.



tremcosealants.com 800.321.7906



3735 Green Rd. | Beachwood, OH 44122 800.321.7906 | tremcocpg.com