

# TECHNICAL DATA SHEET

## **VULKEM® 191 PRIMER**

## **PRODUCT DESCRIPTION**

Vulkem® 191 Primer is a quick-drying, one-part, moisture-curing primer.

## **BASIC USES**

Porous surfaces, interlaminary, urethane sealants, coatings, and TREMproof membranes. It is used to prepare surfaces of cured urethane sealants, coatings, and TREMproof membranes that will be sealed with a fresh coat.

## COVERAGE RATE

400 to 450 ft<sup>2</sup>/gal for interlaminary applications. VOC compliant.

#### PACKAGING

1-gt (946-mL) can 1-gal (3.8-L) pail 5-gal (18.9-L) pail

## **AVAILABILITY**

Immediately available from your local Tremco Sales Representative, Tremco distributor, or warehouse.

#### **STORAGE**

Store indoors, protected from moisture, at temperatures between 50 °F and 90 °F (10 °C and 32 °C) and out of direct sunlight.

#### LIMITATIONS

- All surfaces must be sound, clean, dry, and free from contamination. A thorough wire brushing, grinding, sandblasting or solvent cleaning may be required to expose clean, sound, virgin surfaces.
- Any questions regarding drying times, coverage rates, and unique application techniques regarding the individual primers should be directed to Tremco Technical Services or your local Tremco Sales Representative.
- Do not apply over contaminated or damp surfaces.
- Do not thin.
- Substrate must be at least 5 °F (3 °C) above the measured dew point temperatures to avoid dew point conditions.

#### **APPLICATION**

Apply with a clean brush or roller. Do not apply in excess or allow to puddle. Use a short nap roller only. Dry time is 25 to 45 min at 70 °F (21 °C). Apply coating or sealant within 1 to 2 hr after application when primer is still tacky but does not come off substrate. Primer will yellow with time if left exposed. Do not apply in excess to other substrates not intended to be coated. Do not apply sealant or coating if primer becomes hard or glossy. If it does, clean with a Tremco approved solvent and reprime with Vulkem 191 Primer. Primer will yellow with time if left exposed.

#### WARRANTY

A repair or replacement warranty is available on all Tremco products. Visit https://www.tremcosealants.com/warranties/ for details

TYPICAL PHYSICAL PROPERTIES		
PROPERTY	TEST METHOD	TYPICAL RESULTS
Density	ASTM D1475	1.24kg/l
Specific Gravity @ 77 °F	ASTM D70	1.23 kg/l
Viscosity @ 77 °F	ASTM D562	55 KU
Storage Temperature Range		50 °F (10 °C) minimum to 90 °F (32 °C) maximum

Please refer to our website at www.tremcosealants.com for the most up-to-date Product Data Sheets.

NOTE: All Tremco Safety Data Sheets (SDS) are in alignment with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) requirements.

V191-DS/0323

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