



TECHNICAL DATA SHEET

TREMPRO® 626
Single-Component, General Purpose,
Textured Polyurethane Sealant

PRODUCT DESCRIPTION

TREMPRO® 626 is a one-part, medium, gun grade polyurethane sealant. It is designed for use in many applications, including lap joints on semi-truck trailers, shipping containers, RV trailers, and rail cars. TREMPRO 626 with its unique texture has been used as a perimeter sealant around window and door installations where texture complements the stucco exterior façade.

The product has excellent adhesion to most substrates without the use of a primer. Once cured, the product exhibits tenacious adhesion and can be subjected to stress and vibration as well as expansion and contraction within a joint.

BASIC USES

TREMPRO 626 is a tough, elastomeric, polyurethane sealant designed for a variety of uses within the transportation industry. It is especially effective in holding roof sheets in place against normal load vibration and air forces.

It is a superior sealant for log home chinking, butt joints for pre-engineered metal buildings and applications that require continuous immersion in water. Fasteners may be set through the uncured TREMPRO 626, which will act as a sealer.

PACKAGING

10.1-oz(300 ml) cartridges.

COLORS

Aluminum, Bronze, Dark Bronze, Gray, Limestone, and White.

Special colors available upon request. Minimum order requirements exist for special colors.

AVAILABILITY

Immediately available from your local Tremco Field Representative, Tremco Distributor or Tremco Warehouse.

LIMITATIONS

- Do not apply over damp or contaminated surfaces.
- For in-plant applications, ensure adequate ventilation at all times.
- Consult Tremco's SDS for information regarding exposure limits and other important safety information. If vapor concentration may exceed applicable exposure limits, all exposed employees must wear suitable respiratory protection and other personal protection equipment in accordance with applicable OSHA requirements.
- TREMPRO 626 is recommended for exterior use only.
- For log home chinking, TREMPRO 626 should be used for exterior applications only.

SUBSTRATE PREPARATION

For good adhesion, the joint interface must be sound, clean and dry. Depending on the substrates, the joint surface may require a thorough wire brushing with a steel wool or Scotch Brite pad and/or solvent wipe.

APPLICATION

TREMPRO 626 is easy to apply with conventional caulking equipment. Bulk units of TREMPRO 626 are easily pumped by equipment manufactured for that purpose.

Air pressure of 100 lb and pump ratios of 20:1 or 40:1 are typically used. Line sizes should be at least 1" if travel of 25 ft or more is necessary.

For recommendations on extended storage conditions, please consult Tremco Technical Services at 1-866-209-2404. Extended exposure under elevated temperatures may alter the non-skinning and non-drying characteristics of the sealant.

Damaged Sealant can be repaired. Consult Tremco Technical Services or a Sales Representative for repair procedures.

CLEAN UP

Tooling is recommended immediately after application to ensure firm, intimate contact with the joint interface. Dry tooling is preferred. Excess sealant and smears adjacent to the joint can be removed with mineral spirits or a similar solvent. Any utensils used for tooling can also be cleaned with xylene or mineral spirits.

WARRANTY

A repair or replacement warranty is available on all Tremco products. Visit <https://www.tremcosealants.com/warranties/> for details.

TYPICAL PHYSICAL PROPERTIES

PROPERTY	TEST METHOD	TYPICAL VALUES
Cure Rate		48 to 72 hours
Peel Strength on Aluminum		15 to 20 pli
Sag Resistance		Non-Sag in 1/2" Joint
Shore A Hardness	ASTM C661	35 to 45
Stain and Color Change		None
Tensile Strength		150 to 200 psi
Weight Loss, 24 Hours (Uncured)		Maximum 10% at 100 °C

Please refer to our website at www.tremcosealants.com for the most up-to-date Product Data Sheets.

NOTE: All Tremco Safety Data Sheets (SDS) are in alignment with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) requirements.

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