Product Description
Spectrem® Simple Seal is an ultra-low modulus, preformed silicone extrusion specifically designed to have high elongation properties. Simple Seal is typically bonded with Spectrem 1 or Spectrem 2* Silicone Sealant to a wide range of substrates to provide a watertight seal.

Benefits of Spectrem® Simple Seal include:
- Cost effective alternative to cutting out existing failed sealant
- High flexibility and movement capability
- High tear resistance
- Ease of installation
- Color fast formulation
- Wide operational temperature range
- Non-corrosive and corrosion resistant
- Resistant to UV exposure and weathering
- Capable of sealing high movement joints
- Well suited for soft and sensitive substrates such as EIFS

Basic Uses
Tremco Spectrem® Simple Seal is designed for both new construction and restoration work involving window perimeter, EIFS joints, parapet walls, skylights, aluminum window seals, transition seals, curtain wall joints, sheet metal roof joints, and other lap joints.

Packaging
Widths 9” (229 mm) and smaller are available in 100’ (30.5 M) rolls.

Widths 10” (254 mm) and larger are available in 50’ (15.2 M) rolls.

Standard Sizes
1”, 1.5”, 2” and 3”, 4”, and 6” (25, 38, 51, 76, 102 and 152 mm) widths. 12” available in Anodized Aluminum only. Standard thickness is 0.078” (2 mm).

Special Sizes
Other sizes available include 2-1/2” (64 mm), 5” (127 mm) and 7” (178 mm) to 14” (355 mm) in 1” (25 mm) increments.

Custom Sizes
Custom sizes and/or geometries are available upon request. Please contact your sales representative or Tremco Technical Services for assistance. Lead times and costs will vary based on the request.

Standard Colors
Aluminum Stone, Anodized Aluminum, Black, Bronze, Limestone, Sandstone, and White.

Special Colors
Buff, Champagne, Dark Bronze, Dusty Rose, Gray, Ivory, Light Bronze, Off White, Precast White, and Rustic Brick.

Custom Colors
Custom color matching is available. Please contact your sales representative or Customer Service representative for assistance. Lead times and costs will vary based on the request.

Limitations
Do not apply on damp or contaminated surfaces.

Do not use clear silicone sealant for the application of Spectrem Simple Seal.

Spectrem Simple Seal should not be used under the following conditions:
- Below grade or below water line applications
- Joints where physical abrasion and abuse may occur, such as traffic joints
- In association with building materials that release oils, plasticizers or other material

Surface Preparation
Surface must be sound, clean, and dry. Contact surfaces should be free of loose dirt, dust, oils, and any other contaminants. Tremco recommends that air temperatures be 40 °F (5 °C) or above before applying any sealant. If colder weather is imminent, please refer to the Tremco Guide for Cold Weather Applications at www.tremcosealants.com.

Masking
Apply masking tape to the substrate surface at the width edges of the Spectrem Simple Seal to provide a clean edge.

Application
Select the width of Spectrem Simple Seal wide enough so that the ridges are fully encapsulated by the sealant when installed over the joint. Apply Spectrem 1 or Spectrem 2* to each side of the joint with beads large enough to encapsulate the width of the ridges. Immediately embed the Spectrem Simple Seal into the wet sealant. Using a roller, apply consistent pressure to ensure uniform contact. Remove masking tape and any excess sealant.
Spectrem® Simple Seal
Extruded Silicone Bridge

Detailed application instructions are available from Tremco Technical Services or www.tremcosealants.com.

Availability
Availability and cost may be obtained from your local Tremco Field Representative, or by contacting our Customer Service Department in Beachwood, Ohio at 800-321-7906, or Toronto at 800-363-3213.

Maintenance
Damaged Spectrem Simple Seal can be repaired. Contact your local Tremco Sales Representative or Tremco Technical Services for repair procedures.

Warranty
Tremco warrants its Products to be free of defects in materials, but makes no warranty as to appearance or color. Since methods of application and on-site conditions are beyond our control and can affect performance, Tremco makes no other warranty, expressed or implied including warranties of MERCHANTABILITY and FITNESS FOR A PARTICULAR PURPOSE, with respect to Tremco Products. Tremco’s sole obligation shall be, at its option, to replace, or refund the purchase price of the quantity of Tremco Products proven to be defective and Tremco shall not be liable for any loss or damage.

Please refer to our website at www.tremcosealants.com for the most up-to-date Product Data Sheets.

NOTE: All Tremco Safety Data Sheets (SDS) are in alignment with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) requirements.

### TYPICAL PHYSICAL PROPERTIES

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>TEST METHOD</th>
<th>TYPICAL RESULTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Shore A hardness</td>
<td>ASTM D2240</td>
<td>29 to 32</td>
</tr>
<tr>
<td>Tensile strength</td>
<td>ASTM D412</td>
<td>218 psi</td>
</tr>
<tr>
<td>Elongation at break</td>
<td>ASTM D412</td>
<td>554%</td>
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</table>

**TESTED IN ACCORDANCE WITH ASTM C1518**
Specification for Procured Elastomeric Silicone Joint Sealants

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>TEST METHOD</th>
<th>TYPICAL RESULTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tear propagation</td>
<td>ASTM C1523 9.4</td>
<td>Class P1 (partial tear)</td>
</tr>
<tr>
<td>Movement Class</td>
<td>ASTM C1523 9.1</td>
<td>Class 200%</td>
</tr>
<tr>
<td>Heated conditions resistance</td>
<td>ASTM C1523 8.2.4</td>
<td>Pass (Class 200%)</td>
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<tr>
<td>UV resistance</td>
<td>ASTM C1523 8.2.5.1</td>
<td>Pass (Class 200%)</td>
</tr>
<tr>
<td>Frozen conditions resistance</td>
<td>ASTM C1518 8.2.3</td>
<td>Pass (Class 200%)</td>
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</table>

- Spectrem 1 is the recommended silicone sealant to be used; Spectrem 2 may be suitable for use, adhesion to the existing substrate must be confirmed. Contact Technical Services for a recommendation on the specific Spectrem Silicone Sealant to use for your application.
Standard Stock Sizes: 1", 1.5", 2", 3", 4", 6" Wide (25, 38, 51, 76, 102 and 152 mm) 12" Available in Anodized Aluminum only. (Highlighted below)

Standard Stock Colors: Anodized Aluminum, Aluminum Stone, Black, Bronze, Limestone, Sandstone, and White. (Highlighted below)

<table>
<thead>
<tr>
<th>WIDTH IN INCHES (MILLIMETERS)</th>
<th>STOCK SIZE</th>
<th>STOCK COLOR (Black, White, Anodized Aluminum, Bronze, Aluminum Stone)</th>
<th>LEAD TIME</th>
<th>MINIMUM ORDER QTY. IN FEET (METERS)</th>
<th>SELLING UNIT OF MEASURE</th>
<th>FEET (METERS)/CASE</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 (25)</td>
<td>YES</td>
<td>YES</td>
<td>4 DAYS</td>
<td>100 (30.5)</td>
<td>1 ROLL</td>
<td>100 (30.5)</td>
</tr>
<tr>
<td>1.5 (38)</td>
<td>YES</td>
<td>YES</td>
<td>4 DAYS</td>
<td>100 (30.5)</td>
<td>1 ROLL</td>
<td>100 (30.5)</td>
</tr>
<tr>
<td>2 (51)</td>
<td>YES</td>
<td>YES</td>
<td>4 DAYS</td>
<td>100 (30.5)</td>
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<tr>
<td>2.5 (64)</td>
<td>NO</td>
<td>NO</td>
<td>3 WEEKS</td>
<td>500 (152.4)</td>
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<td>100 (30.5)</td>
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<tr>
<td>3 (76)</td>
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<td>1 ROLL</td>
<td>100 (30.5)</td>
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<tr>
<td>4 (102)</td>
<td>YES</td>
<td>YES</td>
<td>4 DAYS</td>
<td>100 (30.5)</td>
<td>1 ROLL</td>
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<tr>
<td>5 (127)</td>
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<tr>
<td>6 (152)</td>
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<tr>
<td>7 (178)</td>
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<tr>
<td>8 (203)</td>
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</tr>
<tr>
<td>9 (229)</td>
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<td>NO</td>
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</tr>
<tr>
<td>10 (254)</td>
<td>NO</td>
<td>NO</td>
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<tr>
<td>11 (279)</td>
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<td>NO</td>
<td>3 WEEKS</td>
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<td>50 (15.2)</td>
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<tr>
<td>12 (305)</td>
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<td>NO</td>
<td>3 WEEKS</td>
<td>250 (76.2)</td>
<td>1 ROLL</td>
<td>50 (15.2)</td>
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<tr>
<td>13 (330)</td>
<td>NO</td>
<td>NO</td>
<td>3 WEEKS</td>
<td>250 (76.2)</td>
<td>1 ROLL</td>
<td>50 (15.2)</td>
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<tr>
<td>14 (356)</td>
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<td>NO</td>
<td>3 WEEKS</td>
<td>250 (76.2)</td>
<td>1 ROLL</td>
<td>50 (15.2)</td>
</tr>
</tbody>
</table>

* 12" available in Anodized Aluminum with 3-day lead time.

SPECIAL COLORS
- Buff
- Champagne
- Dark Bronze
- Dusty Rose
- Gray
- Ivory
- Light Bronze
- Off White
- Precast White
- Rustic Brick