Spectrem® 3 is a single-component, neutral-cure, low-modulus, construction grade sealant with patented advanced silicone technology. Non-staining and low polar attraction to dirt increases aesthetic appearance.

Basic Uses
Spectrem 3 has a patented chemistry that has been specifically formulated to seal porous stone, EIFS, metal panels, masonry and pre-cast concrete joints.

Features and Benefits
- A 20-yr non-stain warranty when pre-approved and tested by Tremco in accordance with ASTM C1248.
- Low polar attraction to dirt makes buildings easier to clean and maintain.
- Low-modulus and low Shore A hardness reduce chance of EIFS substrate failures when compared to applications with medium-modulus sealants.
- Primerless adhesion to most porous substrates.
- Extended tooling time and workability in high temperatures.
- Ease of use reduces the risk of application failure.
- Matte finish affords an aesthetically pleasing appearance with EIFS and stone substrates.
- No cure inhibition with Spectrem 1, Spectrem 2, Dymonic® FC when applied "wet-to-wet," minimizing the chance of leakage when sealants abut at glazing and other façade intersects.
- Low-VOC and zero-solvent content satisfies the LEED Indoor Environmental Criteria.
- Greenguard Gold certification ensures safety for use in the most sensitive indoor environments including hospitals and schools.

Availability
Immediately available from your local Tremco Sales Representative, Tremco Distributor or Tremco Warehouse.

Packaging
10.1-oz (300-mL) cartridges
20-oz (600-mL) sausages

All colors are not available in all package sizes. Special colors and packaging available upon request. Minimum order requirements exist. Contact Tremco Customer Service for more information.

Colors
Adobe Tan, Aluminum Stone, Anodized Aluminum, Black, Bronze, Buff, Champagne, Charcoal, Dark Bronze, Dusty Rose, Gray, Hartford Green, Ivory, Light Bronze, Limestone, Off White, Precast White, Rustic Brick, Sandstone, White.

Limitations
- Do not apply to damp or contaminated surfaces.
- Use with adequate ventilation.
- Not intended for continuous water immersion.

Substrate Preparation
Surfaces must be sound, clean, and dry. Contact surfaces should be free of loose dirt, dust, oils, and any other contaminants. Tremco recommends that air temperatures be 40 °F (5 °C) or above before applying any sealant. If colder weather is imminent, please refer to the Tremco Guide for Cold Weather Applications at www.tremcosealants.com.

Applicable Standards
Spectrem 3 meets or exceeds the requirements of the following specifications:
- ASTM C920 Type S, Grade NS, Class 50*, Use NT, M, G, A and O
- ASTM C1248
- ASTM C1382
- U.S. Federal Specification TT-S-001543A Class A
- U.S. Federal Specification TT-S-00230, Type II Class A
- CAN/CGSB 19.13-M87
- EIMA Test Method 300.01

Application
Spectrem 3 is easy to apply with conventional caulking equipment. Fill joint completely and tool. At 75 °F (23.9 °C), 50% RH, tooling time is 1 hr. Please visit www.tremcosealants.com for complete application instructions.

Priming
If priming is deemed necessary use Tremco® Silicone Porous Primer for porous substrates and Tremco Silicone Metal Primer for non-porous substrates.

Joint Design
May be used in joints designed in accordance with accepted architectural/engineering practices. Joint width should be 4 times anticipated movement, but not less than 1/4" (6 mm) wide.

Joint Backing
Closed-cell polyethylene backer rods are preferred as a joint backing material to control depth of sealant bead. Where depth of joint will prevent use of joint backing, an adhesive-backed polyethylene tape should be installed to prevent three-sided adhesion. Joint backing must be dry at the time of sealant application.

Sealant Dimensions
W = Sealant width, D = Sealant depth, C = Contact area.

Expansion Joints- The minimum width and depth of any sealant application should be 1/4" x 1/4" (6 mm x 6 mm). The depth (D) of sealant may be equal to width (W) of joints less than 1/2" wide. For joints from 1/2" to 1" (13 mm to 25 mm) wide, the sealant depth should be approximately one-half of the joint width. The maximum depth (D) of any sealant application should be 1/2" (13 mm). For Joints that are wider than 1" (25 mm) contact Tremco Technical Services or your local Tremco Sales Representative.

Window Perimeter- For fillet beads, or angle beads around windows and doors, the sealant should exhibit a minimum surface contact area [C] of 1/4" (6 mm) onto each substrate, with provisions for release at the heel of the angle using backer rod or bond breaker tape.

Clean Up
Tooling is recommended immediately after application to ensure firm, intimate contact with the joint interface. Dry tooling is preferred. Cleaning can be accomplished with solvents such as IPA, MEK, Toluene or Xylol while sealant is in an uncured state.

www.tremcosealants.com
**Spectrem® 3**
Single-Component, Neutral-Cure, Non-Staining Silicone Sealant

**Warranty**
Tremco warrants its Products to be free of defects in materials, but makes no warranty as to appearance or color. Since methods of application and on-site conditions are beyond our control and can affect performance, Tremco makes no other warranty, expressed or implied including warranties of MERCHANTABILITY and FITNESS FOR A PARTICULAR PURPOSE, with respect to Tremco Products. Tremco’s sole obligation shall be, at its option, to replace, or refund the purchase price of the quantity of Tremco Products proven to be defective and Tremco shall not be liable for any loss or damage.

**TYPICAL PHYSICAL PROPERTIES**

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>TEST METHOD</th>
<th>TYPICAL VALUES</th>
</tr>
</thead>
<tbody>
<tr>
<td>As Supplied:</td>
<td></td>
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</tr>
<tr>
<td>Tack free time</td>
<td>ASTM C679</td>
<td>2 hr</td>
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<tr>
<td>Tooling Time</td>
<td>Skin Formation</td>
<td>40 min</td>
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<tr>
<td>As Cured: After 14 days at 77 °F (25 °C), 50%RH</td>
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<tr>
<td>Joint Movement Capability Extension Compression</td>
<td>ASTM C719</td>
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<tr>
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<td>ASTM C661</td>
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<tr>
<td>Peel Strength</td>
<td>ASTM C794</td>
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<tr>
<td>Service Temperature Range</td>
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<td>-40 to 300 °F (-40 to 149 °C)</td>
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<tr>
<td>Stain &amp; Color Change</td>
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</tr>
<tr>
<td>Staining of Porous Substrates White Marble Primed &amp; Unprimed</td>
<td>ASTM C1248</td>
<td>No Stain</td>
</tr>
<tr>
<td>Tear strength, die (“C”)</td>
<td>ASTM D624</td>
<td>25 to 30 pli minimum</td>
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<tr>
<td>Tensile Strength at Max Elongation</td>
<td>ASTM D412</td>
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<tr>
<td>Tensile Strength at Max Elongation 100% Modulus</td>
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<td>ASTM D412</td>
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*Modified ASTM C719 test

Please refer to our website at [www.tremcosealants.com](http://www.tremcosealants.com) for the most up-to-date Product Data Sheets.

NOTE: All Tremco Safety Data Sheets (SDS) are in alignment with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) requirements.