



APPLICATION INSTRUCTIONS

TREMCO™ Sealer 200
UV-Stable Aliphatic Polyurethane Sealer

1. PURPOSE

- 1.1 The purpose of this document is to establish uniform procedures for application of TREMCO Sealer 200 , aliphatic polyurethane top coating.
- 1.2 The techniques involved may require modifications to adjust to jobsite conditions. Consult your Tremco Representative for specific design requirements.

2. SCOPE

- 2.1 This document will provide the necessary instructions for the application of TREMCO Sealer 200 to qualify for the manufacturer's warranty. Tremco recognizes that site-specific conditions, weather patterns, contractor preferences, and system detailing may require deviation or alteration from these prescribed installation procedures. When such circumstances and situations exist on a project, Tremco recommends that the local Tremco Sales Representative or Technical Services be contacted for assistance and approval as required.

3. POSSIBLE SYSTEM COMPONENTS

- TREMCO Sealer 200 Part A: Pre-measured Unit (0.65 gal)
- TREMCO Sealer 200 Part B: Pre-measured Unit (0.35 gal)
- A standard TREMCO Sealer 200 Kit includes one TREMCO® Sealer 200 Part A (0.65 gal) and one TREMCO Sealer 200 Part B (0.35 GAL). **Do not split or break units.**
 - a. This unit covers approximately 250-300 sq ft @ 6 mils WFT

4. STORAGE

- 4.1 Tremco recommends TREMCO Sealer 200 components are stored in a cool, dry area away between 50°F (10°C) and 75°F (24°C), away from open flames, sparks, and other hazards. Excessive heat may cause premature gelling and reduce working time and shelf life.
- 4.2 Keep products sealed until the product is ready to be applied.
- 4.3 Protect all components from weather or moisture.
- 4.4 Unopened components are stable for 6 months when properly stored.

5. SUBSTRATE PREPARATION

- 5.1 Remove excess of sand or flake over the surface.
- 5.2 Make sure the surface is clean without any dust or debris that can interfere with system adherence.

6. PRIMER

- 6.1 No primer required for TREMCO Sealer 200 application over TREMfloor™ UC broadcast systems.

7. MIXING PROCEDURE

- 7.1 Mix station should be close to the installation area.
- 7.2 Using a low-speed drill and Jiffy blade, mix Part A separately for approximately 1 minute before adding Part B.
- 7.3 Add the correct amount of Part B to Part A. Using a low-speed drill and Jiffy blade, mix thoroughly for 2-3 minutes to achieve a uniform consistency.

8. APPLICATION PROCEDURE

- 8.1 Apply Sealer 200 at 250-300ft.²@ 6 mils (Wet) @ 4-5 mils (Dry) coverage does vary depending on aggregate size.
- 8.2 Pour Sealer 200 on the surface and spread in a uniform manner for consistency.
- 8.3 After Sealer 200 is applied on surface with ¼" nap mohair contractor grade roller, proceed to backroll the resin evenly to avoid puddling, ensuring uniform coverage.
- 8.4 Use a paint brush and 9"-18" mini roller to apply sealer to boards, edges and corners.

9. RECOAT WINDOW

9.1 Recoat after a minimum of 12 hours and a maximum of 72 hours. After 72 hours Consult with Tremco Technical Department.

10. CLEANING

10.1 Clean tools and equipment immediately after use with Xylene, acetone, or denatured alcohol.

11. CURING TIME

11.1 TREMCO Sealer 200 is tack-free in 4-5 hours. Opened to foot traffic after 8-12 hours and full traffic after 24 hours. Forklift traffic and full chemical exposure after 3-4 days. Curing time may vary as cure time is room temperature dependent.

12. MISCELLANEOUS

12.1 Pot Life: 50°F (10°C) - 90 min. 75°F (24°C) - 60 min. 90°F (32°C)- 45 min.

12.2 In order to prevent curing problems, thorough and uniform air movement and/or ventilation must be maintained until the system has fully cured.

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tremcosealants.com | 800.321.7906



Construction Products Group

3735 Green Rd. | Beachwood, OH 44122
800.321.7906 | tremcocpg.com