

TremPro® 656

High Performance Acrylic Polymer Sealant

Product Description

TremPro 656 is a high-performance acrylic polymer sealant formulated to provide a fast-setting, pliable seal with minimal shrinkage.

Basic Uses

TremPro 656 is a general purpose sealant designed for OEM and industrial applications. Typical uses include: log homes, shipping containers and modular vehicles.

TremPro 656 is easily gunnable over a wide range of temperatures and has excellent adhesion to most common substrates. TremPro 656 has low odor and can be painted within 60 - 90 minutes.

Colors

White and Buff.

Packaging

10.3 oz. (300 ml) cartridges, 5 gallon (19 L) pails and 55 gallon (208 L) drums

INSTALLATION

Surface Preparation

For good adhesion, the joint surface must be sound, clean and dry. Depending on the substrate, the joint surface may require a thorough wire brushing with steel wool or scotch-brite pad and/or solvent wipe.

Tooling & Cleaning

Tooling is recommended immediately after application to ensure firm, intimate contact with the joint interface. Dry tooling is preferred but can be removed with water. Excess sealant and smears adjacent to the joint can be removed with Xylol or Toluol before sealant cures.

Application

Cartridges of TremPro 656 are easy to apply with conventional caulking equipment. Fill joint seam completely and tool. At 75°F (23.9°C), 50% R.H., a durable skin forms within hours after application.

Joint Backing-Bond Breaking Tape

Closed cell polyethylene backer rods are preferred as joint backing to control depth of sealant bead. Where depth of joint will prevent use of joint backing, an adhesive backed polyethylene tape should be installed to prevent three-sided adhesion. Joint backing must be dry at time of sealant application.

Maintenance

Damaged Sealant can be repaired. Consult Tremco Technical Services or a Sales Representative for repair procedures.

Limitations

Do not apply over damp or contaminated surfaces.

Warranty

Tremco warrants its sealants to be free of defects in materials, but makes no warranty as to appearance or color. Since methods of application and on-site conditions are beyond our control and can affect performance, Tremco makes no other warranty, expressed or implied including warranties of MERCHANTABILITY and FITNESS FOR A PARTICULAR PURPOSE, with respect to Tremco sealants. Tremco's sole obligation shall be, at its option, to replace, or refund the purchase of the quantity of Tremco sealant proven to be defective and Tremco shall not be liable for any loss or damage.

Please refer to our website at www.tremcosealants.com for the most up-to-date Product Data Sheets.

TYPICAL PHYSICAL PROPERTIES

Extrusion Rate	6 g/s
Accelerated Weathering	No cracking, slump or wash out
Volume Shrinkage	26%
Low Temperature Flexibility	No cracking
Adhesion Loss	None
Slump	1.5 mm
Stain Index	0
Tack-Free Time	Passes

