



GLAZING SOLUTIONS GROUP

**PROGLAZE II (Hydra-Mate)
A HIGH PERFORMANCE 2 COMPONENT
STRUCTURAL SILICONE SEALANT**

Proglaze II is a 2 Part, high modulus Silicone Sealant.

Viscosity: A Component is 350,000 to 500,000 cps

B Component is 250,000 to 300,000 cps

Work Life: 30 to 40 Minutes.

Rheology: Thixotropic

Pumping System is based on the maximum viscosity of 250,000 to 500,000 cps for both A&B compound at 72 degrees F.

The material is packaged in kits: (A) 55gallon drums and (B) 5-gallon pails.

Both A&B must be metered at 12:1 PBV, and mixed with a static mixer with at least 24 to 32 mix elements.

GRACO 2K DISPENSING EQUIPMENT:

DESCRIPTION	PART#	COMMENTS
Hydra-Mate Variable Ratio Meter	VRHM-E	
50:1 King #5 Slave with #35 Injector	5	"12: 1 PBV Ratio" "Filter must be cleaned"
5:1 Monarch on a 5 Gallon Ram Kit	1	"Catalyst Feed"
10' Hose Extension Kit	3	
2K-UL Gun Wide Ratio 1/2" Base feed line to gun 3/8" Catalyst feed line to 1/4" x 19" whip hose to gun	8	"Center Inject" "Catalyst Injector must be cleaned frequently"
Ratio Check Kit	1	
Accessory:	570251	#42 Injector

Attention: For additional system information please contact:

- Graco Tech Assistance 800-543-0339 • www.graco.com
- Local Authorized Graco SAE Distributor.
- Steve Buerkle Graco AM 513-260-1235
- Bob Degenkolb Graco SS 734-516-0162