



TECHNICAL DATA SHEET

TremGlaze® S1400
One-Part, Medium-Modulus,
Residential Silicone Glazing Sealant

PRODUCT DESCRIPTION

TremGlaze® S1400 is a high-performance, single-component, neutral-cure, medium-modulus silicone sealant.

BASIC USES

TremGlaze S1400 is specifically designed to achieve a watertight seal as a general perimeter caulking sealant of windows, doors and frames, and within wood, brick, vinyl, and other residential installation substrates.

FEATURES & BENEFITS

- Medium modulus with capability to handle up to 40% expansion and contraction, making it ideal for use in dynamically moving joints.
- Extremely low VOCs and can be used in any VOC regulated area across the US and Canada.
- Primerless adhesion for most construction materials reduces installation time.
- Comes ready to use with no mixing required for immediate application with conventional caulking equipment.

AVAILABILITY

Immediately available from your local Tremco Field Representative, Tremco Distributor, or Tremco Warehouse.

PACKAGING

TremGlaze S1400 is available in 10.1-oz (300-mL) cartridges and 20-oz (600-mL) sausages.

COLORS

White, Clear, Sandstone, Black, Almond, Pearl Gray, TG Beige.

Special colors available upon request. Minimum order requirements exist for special colors.

LIMITATIONS

- Do not apply over damp or contaminated surfaces.
- Always apply sealants using adequate ventilation.
- Not intended for continuous water immersion.
- Not intended for structural glazing/tensile bead applications.
- Do not use in areas where movement requirements exceed $\pm 50\%$.

SUBSTRATE PREPARATION

For good adhesion, the surfaces must be sound, clean, and dry. Contact surfaces should be free of loose dirt, dust, oils, and any other contaminants.

Tremco recommends that air temperatures be 40 °F (5 °C) or above before applying any sealant. If colder weather is imminent, please refer to the Tremco Guide for Cold Weather Applications at www.tremcosealants.com.

APPLICABLE STANDARDS

- TremGlaze S1400 conforms to U.S. Federal Specification TT-S-00230C, Type II, Class A
 - ASTM C920, Type S, Grade NS, Class 35, Use NT, M, and A
 - CAN/CGSB 19.13-M87
 - AAMA - 802.3-16, Type II
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WARRANTY

A repair or replacement warranty is available on all Tremco products. Visit <https://www.tremcosealants.com/warranties/> for details.

TYPICAL PHYSICAL PROPERTIES

| PROPERTY | TEST METHOD | TYPICAL RESULTS |
|---|----------------|-----------------------------------|
| Uncured: | | |
| Sag | ASTM D2202 | 0-0.01" |
| Tack Free Time | ASTM C679 | 30 to 40 min |
| Tooling Time | Skin Formation | 10 to 15 min |
| As Cured: After 14 days at 77 °F (25 °C), 50% RH | | |
| Cyclic Movement | ASTM C719 | ±40% |
| Elongation | ASTM D412 | 210 to 235% |
| Hardness (Shore A) | ASTM C661 | 30 ±5 |
| Peel Strength: Aluminum & Glass | ASTM C794 | 15 to 20 pli (2.63 to 3.51 kN/M) |
| Tensile Strength at Max Elongation | ASTM D412 | 180 to 200 psi (1.24 to 1.38 MPa) |

Please refer to our website at www.tremcosealants.com for the most up-to-date Product Data Sheets.

NOTE: All Tremco Safety Data Sheets (SDS) are in alignment with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) requirements.

TGS1400DS/0223

Tremco Construction Products Group (CPG) brings together Tremco CPG Inc. and its Dryvit and Nudura brands; Willseal; Prebuck LLC; Tremco Barrier Solutions, Inc.; Weatherproofing Technologies, Inc. and its Pure Air Control Services and Canam Building Envelope Specialists offerings; and Weatherproofing Technologies Canada, Inc.



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