

SAFETY DATA SHEET

1. Identification

Material name: Vulkem® 351NF
Material: 852717 805

Recommended use and restriction on use

Recommended use: Coatings
Restrictions on use: Not known.

Manufacturer/Importer/Supplier/Distributor Information

Tremco U.S Sealants
3735 Green Road
Beachwood OH 44122
US

Contact person: EH&S Department
Telephone: 216-292-5000
Emergency telephone number: 1-800-424-9300 (US); 1-613-996-6666 (Canada)

2. Hazard(s) identification

Hazard Classification

Health Hazards

Respiratory sensitizer	Category 1
Skin sensitizer	Category 1
Carcinogenicity	Category 1A

Unknown toxicity - Health

Acute toxicity, oral	26.15 %
Acute toxicity, dermal	29.96 %
Acute toxicity, inhalation, vapor	100 %
Acute toxicity, inhalation, dust or mist	99.83 %

Unknown toxicity - Environment

Acute hazards to the aquatic environment	97.28 %
Chronic hazards to the aquatic environment	100 %

Label Elements

Hazard Symbol:



Signal Word: Danger

Hazard Statement:	May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction. May cause cancer.
Precautionary Statement:	
Prevention:	Avoid breathing dust/fume/gas/mist/vapors/spray. [In case of inadequate ventilation] wear respiratory protection. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required.
Response:	If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER/doctor. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. If exposed or concerned: Get medical advice/attention. Specific treatment (see this label). Wash contaminated clothing before reuse.
Storage:	Store locked up.
Disposal:	Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.
Other hazards which do not result in GHS classification:	None.

3. Composition/information on ingredients
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Mixtures

Chemical Identity	CAS number	Content in percent (%)*
Calcium Carbonate (Limestone)	1317-65-3	15 - 40%
Titanium dioxide	13463-67-7	1 - 5%
Methylene bis (4-cyclohexy isocyanate)	5124-30-1	0.5 - 1.5%
Isophorone Diisocyanate	4098-71-9	0.5 - 1.5%
Iron oxide	1309-37-1	0.1 - 1%
Crystalline Silica (Quartz)/ Silica Sand	14808-60-7	0.1 - 1%
Amorphous silica	7631-86-9	0.1 - 1%

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Ingestion:	Rinse mouth thoroughly.
Inhalation:	Call a physician or poison control center immediately. If breathing stops, provide artificial respiration. Move to fresh air. If breathing is difficult, give oxygen.

Skin Contact: Destroy or thoroughly clean contaminated shoes. Immediately remove contaminated clothing and shoes and wash skin with soap and plenty of water. If skin irritation or an allergic skin reaction develops, get medical attention.

Eye contact: Rinse immediately with plenty of water.

Most important symptoms/effects, acute and delayed

Symptoms: May cause skin and eye irritation.

Indication of immediate medical attention and special treatment needed

Treatment: Symptoms may be delayed.

5. Fire-fighting measures

General Fire Hazards: No unusual fire or explosion hazards noted.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical: During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Special fire fighting procedures: No data available.

Special protective equipment for fire-fighters: Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Ventilate closed spaces before entering them. Evacuate area. See Section 8 of the SDS for Personal Protective Equipment. Keep upwind. Keep unauthorized personnel away. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.

Methods and material for containment and cleaning up: Dam and absorb spillages with sand, earth or other non-combustible material. Collect spillage in containers, seal securely and deliver for disposal according to local regulations.

Notification Procedures: In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

Environmental Precautions: Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water sources or sewer. Environmental manager must be informed of all major spillages.

7. Handling and storage

Precautions for safe handling: Do not handle until all safety precautions have been read and understood. Obtain special instructions before use. Use personal protective equipment as required. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with eyes, skin, and clothing. Wash hands thoroughly after handling. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities: Store locked up.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Chemical Identity	type	Exposure Limit Values	Source
Calcium Carbonate (Limestone) - Total dust.	PEL	15 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Calcium Carbonate (Limestone) - Respirable fraction.	PEL	5 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Titanium dioxide	TWA	10 mg/m ³	US. ACGIH Threshold Limit Values (2011)
Titanium dioxide - Total dust.	PEL	15 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Methylene bis (4-cyclohexy isocyanate)	TWA	0.005 ppm	US. ACGIH Threshold Limit Values (2011)
Isophorone Diisocyanate	TWA	0.005 ppm	US. ACGIH Threshold Limit Values (2011)
Iron oxide - Respirable fraction.	TWA	5 mg/m ³	US. ACGIH Threshold Limit Values (2011)
Iron oxide - Fume.	PEL	10 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Crystalline Silica (Quartz)/ Silica Sand - Respirable fraction.	TWA	0.025 mg/m ³	US. ACGIH Threshold Limit Values (2011)
Crystalline Silica (Quartz)/ Silica Sand - Respirable.	TWA	2.4 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000) (2000)
	TWA	0.1 mg/m ³	US. OSHA Table Z-3 (29 CFR 1910.1000) (2000)
Crystalline Silica (Quartz)/ Silica Sand - Total dust.	TWA	0.3 mg/m ³	US. OSHA Table Z-3 (29 CFR 1910.1000) (2000)
Amorphous silica	TWA	20 millions of particles	US. OSHA Table Z-3 (29 CFR 1910.1000) (2000)

		per cubic foot of air	
	TWA	0.8 mg/m ³	US. OSHA Table Z-3 (29 CFR 1910.1000) (2000)

Chemical name	type	Exposure Limit Values	Source
Calcium Carbonate (Limestone) - Total dust.	STEL	20 mg/m ³	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	TWA	10 mg/m ³	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
Calcium Carbonate (Limestone) - Respirable fraction.	TWA	3 mg/m ³	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
Calcium Carbonate (Limestone) - Total dust.	TWA	10 mg/m ³	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (12 2008)
Titanium dioxide - Total dust.	TWA	10 mg/m ³	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
Titanium dioxide - Respirable fraction.	TWA	3 mg/m ³	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
Titanium dioxide	TWAEV	10 mg/m ³	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
Titanium dioxide - Total dust.	TWA	10 mg/m ³	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (12 2008)
Methylene bis (4-cyclohexy isocyanate)	CEILING	0.01 ppm	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	TWA	0.005 ppm	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)

Methylene bis (4-cyclohexy isocyanate)	TWAEV	0.005 ppm		Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
	CEV	0.02 ppm		Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
Methylene bis (4-cyclohexy isocyanate)	TWA	0.005 ppm	0.054 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (12 2008)
Isophorone Diisocyanate	TWA	0.005 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	CEILING	0.01 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
Isophorone Diisocyanate	TWAEV	0.005 ppm		Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
	CEV	0.02 ppm		Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
Isophorone Diisocyanate	TWA	0.005 ppm	0.045 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (12 2008)
Crystalline Silica (Quartz)/ Silica Sand - Respirable fraction.	TWA		0.025 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
Crystalline Silica (Quartz)/ Silica Sand - Respirable.	TWAEV		0.10 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
Crystalline Silica (Quartz)/ Silica Sand - Respirable dust.	TWA		0.1 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (12 2008)

Appropriate Engineering Controls

Observe good industrial hygiene practices. Observe occupational exposure limits and minimize the risk of inhalation of vapors and mist. Mechanical ventilation or local exhaust ventilation may be required.

Individual protection measures, such as personal protective equipment

General information: Use personal protective equipment as required.

Eye/face protection: Wear goggles/face shield.

Skin Protection

Hand Protection: Use suitable protective gloves if risk of skin contact.

Other:	Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.
Respiratory Protection:	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Air-purifying respirator with an appropriate, government approved (where applicable), air-purifying filter, cartridge or canister. Contact health and safety professional or manufacturer for specific information.
Hygiene measures:	Observe good industrial hygiene practices. Wash hands before breaks and immediately after handling the product. Contaminated work clothing should not be allowed out of the workplace. Avoid contact with skin.

9. Physical and chemical properties

Appearance

Physical state:	liquid
Form:	liquid
Color:	Brown
Odor:	Mild petroleum/solvent
Odor threshold:	No data available.
pH:	No data available.
Melting point/freezing point:	No data available.
Initial boiling point and boiling range:	No data available.
Flash Point:	> 93 °C > 200 °F (Setaflash Closed Cup)
Evaporation rate:	Slower than Ether
Flammability (solid, gas):	No
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper (%):	No data available.
Explosive limit - lower (%):	No data available.
Vapor pressure:	No data available.
Vapor density:	Vapors are heavier than air and may travel along the floor and in the bottom of containers.
Relative density:	1.344
Solubility(ies)	
Solubility in water:	Practically Insoluble
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity:	No data available.

10. Stability and reactivity

Reactivity: No data available.

Chemical Stability:	Material is stable under normal conditions.
Possibility of Hazardous Reactions:	No data available.
Conditions to Avoid:	Avoid heat or contamination.
Incompatible Materials:	Alcohols. Amines. Strong acids. Strong bases. Water, moisture.
Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on likely routes of exposure

Ingestion:	May be ingested by accident. Ingestion may cause irritation and malaise.
Inhalation:	In high concentrations, vapors, fumes or mists may irritate nose, throat and mucus membranes.
Skin Contact:	May cause an allergic skin reaction.
Eye contact:	Eye contact is possible and should be avoided.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral Product:	No data available.
Dermal Product:	No data available.
Inhalation Product:	No data available.

Repeated dose toxicity Product:	No data available.
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Skin Corrosion/Irritation Product:	No data available.
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Serious Eye Damage/Eye Irritation Product:	No data available.
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Specified substance(s):

Titanium dioxide	in vivo (Rabbit, 24 - 72 hrs): Not irritating
Methylene bis (4-cyclohexy isocyanate)	in vivo (Rabbit, 24 - 72 hrs): Irritant
Isophorone Diisocyanate	in vivo (Rabbit, 24 - 72 hrs): Category 1
Iron oxide	in vivo (Rabbit, 1 - 72 hrs): Not irritating
Amorphous silica	in vivo (Rabbit, 24 hrs): Not irritating

Respiratory or Skin Sensitization

Product: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause sensitization by inhalation.

Carcinogenicity

Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

Titanium dioxide	Overall evaluation: Possibly carcinogenic to humans.
Crystalline Silica (Quartz)/ Silica Sand	Overall evaluation: Carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens:

Crystalline Silica Known To Be Human Carcinogen.
(Quartz)/ Silica
Sand

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro
Product: No data available.

In vivo
Product: No data available.

Reproductive toxicity

Product: No data available.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard
Product: No data available.

Other effects: No data available.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: No data available.

Specified substance(s):

Titanium dioxide LC 50 (Mummichog (*Fundulus heteroclitus*), 96 h): > 1,000 mg/l Mortality

Aquatic Invertebrates

Product: No data available.

Specified substance(s):

Titanium dioxide EC 50 (Water flea (*Daphnia magna*), 48 h): > 1,000 mg/l Intoxication

Chronic hazards to the aquatic environment:

Fish

Product: No data available.

Specified substance(s):

Titanium dioxide LC 0 (*Coregonus autumnalis migratorius* G., 30 d): 3 mg/l experimental result

Iron oxide LOAEL (*Pimephales promelas*, 33 d): 1.6 mg/l experimental result

Aquatic Invertebrates

Product: No data available.

Toxicity to Aquatic Plants

Product: No data available.

Persistence and Degradability

Biodegradation

Product: No data available.

BOD/COD Ratio

Product: No data available.

Bioaccumulative Potential

Bioconcentration Factor (BCF)

Product: No data available.

Partition Coefficient n-octanol / water (log Kow)

Product: No data available.

Specified substance(s):

Methylene bis (4-cyclohexy isocyanate) Log Kow: 6.11

Mobility in Soil: No data available.

Other Adverse Effects: No data available.

13. Disposal considerations

Disposal instructions: Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Contaminated Packaging: No data available.

14. Transport information

TDG:

Not Regulated

CFR / DOT:

Not Regulated

IMDG:

Not Regulated

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

<u>Chemical Identity</u>	<u>Reportable quantity</u>
Barium sulfate	1000 lbs.
Propylene oxide	100 lbs.
Chromium	5000 lbs.
Ethylbenzene	1000 lbs.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Delayed (Chronic) Health Hazard
Immediate (Acute) Health Hazards

SARA 302 Extremely Hazardous Substance

<u>Chemical Identity</u>	<u>Reportable quantity</u>	<u>Threshold Planning Quantity</u>
Isophorone Diisocyanate	500 lbs.	500 lbs.
Propylene oxide	100 lbs.	10000 lbs.

SARA 304 Emergency Release Notification

<u>Chemical Identity</u>	<u>Reportable quantity</u>
Isophorone Diisocyanate	
Barium sulfate	1000 lbs.
Propylene oxide	100 lbs.
Chromium	5000 lbs.
Ethylbenzene	1000 lbs.

SARA 311/312 Hazardous Chemical

<u>Chemical Identity</u>	<u>Threshold Planning Quantity</u>
Isophorone Diisocyanate	500lbs
Propylene oxide	500lbs
Calcium Carbonate (Limestone)	500 lbs
Titanium dioxide	500 lbs
Methylene bis (4- cyclohexy isocyanate)	500 lbs
Iron oxide	500 lbs
Crystalline Silica (Quartz)/ Silica Sand	500 lbs
Amorphous silica	500 lbs

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

<u>Chemical Identity</u>	<u>Reportable quantity</u>
Propylene oxide	10000 lbs

US State Regulations

US. California Proposition 65

This product contains chemical(s) known to the State of California to cause cancer and/or to cause birth defects or other reproductive harm.

US. New Jersey Worker and Community Right-to-Know Act

Chemical Identity

Calcium Carbonate (Limestone)
Titanium dioxide

US. Massachusetts RTK - Substance List

Chemical Identity

Calcium Carbonate (Limestone)
Titanium dioxide
Isophorone Diisocyanate
Crystalline Silica (Quartz)/ Silica Sand
Propylene oxide
Chromium

US. Pennsylvania RTK - Hazardous Substances

Chemical Identity

Calcium Carbonate (Limestone)
Titanium dioxide

US. Rhode Island RTK

No ingredient regulated by RI Right-to-Know Law present.

Other Regulations:

**When appropriately mixed with the other part, product has a VOC less water and exempt solvent of:
92 g/l**

Inventory Status:

Australia AICS:	One or more components in this product are not listed on or exempt from the Inventory.
Canada DSL Inventory List:	All components in this product are listed on or exempt from the Inventory.
EINECS, ELINCS or NLP:	One or more components in this product are not listed on or exempt from the Inventory.
Japan (ENCS) List:	One or more components in this product are not listed on or exempt from the Inventory.
China Inv. Existing Chemical Substances:	One or more components in this product are not listed on or exempt from the Inventory.
Korea Existing Chemicals Inv. (KECI):	One or more components in this product are not listed on or exempt from the Inventory.
Canada NDSL Inventory:	One or more components in this product are not listed on or exempt from the Inventory.
Philippines PICCS:	One or more components in this product are not listed on or exempt from the Inventory.

US TSCA Inventory:	One or more components in this product are not listed on or exempt from the Inventory.
New Zealand Inventory of Chemicals:	One or more components in this product are not listed on or exempt from the Inventory.
Japan ISHL Listing:	One or more components in this product are not listed on or exempt from the Inventory.
Japan Pharmacopoeia Listing:	One or more components in this product are not listed on or exempt from the Inventory.

16. Other information, including date of preparation or last revision
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Revision Date:	08/13/2015
Version #:	1.0
Further Information:	No data available.
Disclaimer:	For Industrial Use Only. Keep out of Reach of Children. The hazard information herein is offered solely for the consideration of the user, subject to their own investigation of compliance with applicable regulations, including the safe use of the product under every foreseeable condition.