
1. PURPOSE

- 1.1 The purpose of this document is to establish uniform procedures for installing ExoAir® 210AT.
- 1.2 The techniques involved may require modifications to adjust to jobsite conditions. Tremco recognizes that site specific conditions, weather patterns, contractor preferences, and membrane detailing may require deviation from these prescribed installation procedures. When such circumstances exist on a project, Tremco recommends that the local Tremco Sales Representative or Tremco Technical Service be contacted for assistance and approval as required.
- 1.3 ExoAir 210AT is compatible with and part of ExoAir Air Barrier Systems, a complete line of air barrier systems provided by Tremco.

2. SCOPE

- 2.1 This document will provide the necessary instructions for the application of ExoAir® 210AT and its related air barrier system components.

3. LIMITATIONS

- 3.1 UV exposure should not exceed 6 months after installation. If the 6-month limit is exceeded, contact Tremco Technical Service for additional recommendations at 866-209-2404, or visit the Technical Resources area of our website www.tremcosealants.com and "Ask the Expert".
- 3.2 Do not apply to damp, contaminated, or frost-covered surfaces.
- 3.3 ExoAir® 210AT is not to be used as a permanently exposed surface. Contact your local Tremco Sales Representative for project specific requirements.
- 3.4 Termination should not be used with ExoAir 210AT in a fully encapsulated area.
- 3.5 Not to be used as a flashing for windows or rough openings.

4. STORAGE

- 4.1 Store ExoAir® 210AT in original, undamaged packages in a clean, dry, and protected location with temperatures not exceeding 100°F (37°C).

5. SUBSTRATE PREPARATION

- 5.1 Roofing system shall be capped and sealed, or top of walls protected in such a way as to eliminate the ability of water to saturate the wall or interior space, both before and after, air barrier system installation. Coordinate installation of ExoAir® 210AT with the roofing trade to ensure compatibility and continuity with the roofing system.
- 5.2 Continuity of the air barrier system is critical to the performance of the façade. Proper connections to other envelope systems such as the waterproofing, flashing, roof, and window/curtain wall systems shall be documented and approved by each manufacturer. Visit www.tremcosealants.com for various system testing performed at the Tremco Test Facility or to submit a project connection detail for testing.
- 5.3 Surface to be coated must be dry, clean, smooth, firm, free of release agents, dust, mud, loose mortar, wires, fines, metal projections, or any other substances that might prevent placement of bonding of membrane. Please visit www.tremcosealants.com/technical-resources/technical-bulletins.aspx to review additional information.
- 5.4 ExoAir® 210AT may be applied to most typical building materials such as exterior sheathing boards, CMU, concrete, exterior grade plywood, OSB, and metal surfaces.
- 5.5 Exterior sheathing shall be installed according the manufacturer's installation instructions. All board edges shall be sound and anchored in a way to provide minimum deflection. All board edges shall be cut cleanly and excess debris shall be removed.
- 5.6 CMU walls shall have all joints filled and struck flush. Mortar should be cured a minimum of 7 days. Any voids shall be patched with mortar, a non-shrinking grout, or other approved patching material.
- 5.7 All concrete substrates shall be clean and free of all release agents. Any voids shall be patched with mortar, non-shrinking grout, or other approved patching material.
- 5.8 Exterior grade plywood shall be securely fastened. All knots or other defects need to be detailed with Dymonic 100®.

- 5.9 OSB required approval by the local Tremco Sales Representative prior to application. OSB requires mock-ups and pull-tests to validate proper adhesion and performance. Please consult your local Tremco Sales Representative when OSB is used.
- 5.10 Metal surfaces require a pull-test to validate proper adhesion and performance. Metal surfaces need to be clean and free of oils or other contaminants.

6. DETAIL WORK PRIOR TO AIR BARRIER MEMBRANE APPLICATION

- 6.1 Construction gaps: ExoAir® 210AT sheet applied membrane can bridge construction gaps ¼" (6 mm) or less without additional detailing. All gaps greater than ¼" (6 mm) shall be treated in the following ways, depending on substrate, joint size, and expected movement. Please choose the appropriate product based on the movement requirements and joint dimensions set forth from the design build team.
- Dymonic 100® (+100/-50% movement, ¼" to 1" joint)
 - Spectrem 1® (+100/-50% movement, ¼" to 1" joint)
 - Willseal 600® (+/-25% movement, 1/8" to 2-5/8" joint)
 - Proglaze ETA® (varies based on system selection)
 - Tremflex 834® (+/-12% movement, ¼" to 1" joint)
- 6.2 Fasteners: Fasteners should be flush to the surface of the substrate. Fasteners which are protruding from or sunk below the face of the substrate shall be treated with Dymonic 100 or Tremflex 834 prior to ExoAir® 210AT installation. The detail sealants may be coated over once a skin has developed. If the fasteners penetration occurs after the ExoAir® 210AT membrane has been installed, detail all fastener penetrations not flush to the ExoAir® 210AT with Dymonic 100 or Spectrem 1 sealant.
- 6.3 Rough openings, penetrations, corners, and tie-ins to other building envelope systems: Please consult www.tremcosealants.com for detail drawings and technical bulletins showing typical transitions and tie-ins. For specific details or questions, please contact Tremco Technical Service at 866-209-2404.

7. MEMBRANE APPLICATION

- 7.1 ExoAir® 210AT does not typically require the use of primer. If primer is deemed necessary or required by the specifications, apply ExoAir primer to all areas that will receive the ExoAir® 210AT membrane. Allow ExoAir primer to develop a tack (typically 15 to 30 min) prior to installing the ExoAir® 210AT.
- 7.2 ExoAir® 210AT can be applied vertically or horizontally. ExoAir® 210AT membrane shall be lapped onto previous sheet a minimum of 3" (5 cm) when overlap is in plane. All other transitions should have a minimum of 5" (13 cm) overlap. All horizontal laps should be shingled. ExoAir® 210AT must be mechanically roll pressed with a J-Roller to ensure the ExoAir® 210AT develops sound contact to the substrate.
- 7.3 All seams not oriented to shed water and edges at the end of that day's work shall be detailed with Dymonic 100 or ExoAir Termination Mastic. All edges that will be receiving an ExoAir Fluid Applied Membrane must be detailed with Dymonic 100 prior to fluid application. Dymonic 100 will provide the bonding surface for the ExoAir Fluids. Spectrem 1 may be used on edges/terminations of the ExoAir® 210AT membrane when there will not be any additional ExoAir membranes installed over it. Location, cladding type, and service life temperature may determine which detail material must be used.
- 7.4 Tremco has conducted in-house testing on a variety of fasteners/façade anchors used in commercial construction for attaching various insulation/cladding systems. The results demonstrated that if installed properly according to the manufacturer's installation instructions, the fasteners/façade anchors tested in conjunction with the ExoAir membranes created an air and water tight seal. Tremco recommends contacting Technical Service at www.tremcosealants.com for a list of evaluated fasteners/façade anchors or to submit fasteners/façade anchors for testing.
- 7.5 If detail work is being done after the air barrier membrane has been installed, seal around brick ties and other penetrations with Dymonic 100, ExoAir Termination Mastic, or Spectrem 1. ExoAir Termination Mastic and Spectrem 1 may be used only when there will be no additional ExoAir membranes installed over it. Location, cladding type, and service life temperature may determine which detail material must be used.
- 7.6 Protect membranes to avoid damage by other trades and construction materials during subsequent operations. Insulation and/or other protection products may be installed after membranes have been installed.
- 7.7 Connect the ExoAir Air Barrier System to the adjacent building envelope systems such as the roof membrane, below-grade waterproofing membrane, window and curtain wall systems, and other portions of the building envelope using the recommended Tremco materials. For more information on those materials and application details, please visit www.tremcosealants.com.
- 7.8 Schedule work so that the air barrier system is covered as soon as possible after installation. If the air barrier system cannot be covered within 6 months after installation, apply temporary UV protection. Contact Tremco Technical Service at 866-209-2404 for additional recommendations or visit the Technical Resources area of our website at www.tremcosealants.com and "Ask the Expert".

8. INSPECTION, TESTING, REPAIR

- 8.1 Inspect the air barrier system before covering, and repair any punctures, fishmouths, wrinkles, or damaged areas. Make repairs with ExoAir® 210AT, Dymonic 100, or ExoAir Termination Mastic as appropriate, extending the repair material a minimum of 4" (10 cm) beyond the puncture or damage in all directions. Location, cladding type, and service temperature may determine which detail material must be used.
- 8.2 If on-site adhesion testing is required, Tremco recommends ASTM D4541 Standard Test Method for Pull-Off Strength of Coatings Using Portable Adhesion Testers. ExoAir® 210AT should be installed defect free prior and minimum 3 days prior to conducting test. Additional information about this testing can be found at www.tremcosealants.com in the Technical Bulletin section.

9. CLEAN UP

- 9.1 Remove any masking materials immediately after installation. Clean spillage and soiling on adjacent construction that will be exposed in the finished work using cleaning agents and procedures recommended by the manufacturer of the affected construction.
- 9.2 Uncured Dymonic 100, ExoAir Termination Mastic, Spectrem 1, or ExoAir Primer can be cleaned using a solvent wipe.
- 9.3 Uncured Tremflex 834 can be cleaned using a clean, damp cloth and water.
- 9.4 Cured sealants may be cleaned using a solvent wipe. Mechanical removal methods may also be necessary.

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